

Dart Aerospace Ltd.

Date: Thursday, 11/01/2007 2:30:28 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BALL STUD		
Job Number	: 30210						
Estimate Number	: 12583						
P.O. Number	: N/A			Part Number	: D35547		
This Issue	: 11/01/2007	S.O. No.	: N/A	Drawing Number	: D3554 REV A		
Prsht Rev.	: NC			Project Number	: N/A		
First Issue	: 09/01/2007	Type	: PURCHASED PARTS	Drawing Revision	: A		
Previous Run	:			Material	: N/A		
Written By	:			Due Date	: 16/01/2007		
Checked & Approved By	:			Qty:	200	Um:	Each
Comment	: Est Rev:A New Issue 06-11-13 EC						
Additional Product							
Job Number:							
Seq. #:	Machine Or Operation:		Description :				
1.0	PG		PURCHASING				
							
Comment: Issue P/O: 2857 Purchase Part Number: BS104 Supplier: LS Technologies Certificate of conformity is required							
2.0	BS104		BALL STUD				
							
Comment: Qty.: 1.0000 Each(s)/Unit Total : 200.0000 Each(s) BALL STUD							
3.0	PACKAGING 1		PACKAGING RESOURCE #1				
							
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached							
4.0	QC6		DIMENSIONAL CHECK				
							
Comment: DIMENSIONAL CHECK							
5.0	PACKAGING 1		PACKAGING RESOURCE #1				
							
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 57478							



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Drawing Name: BALL STUD

Job Number: 30210

Part Number: D35547

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(100)

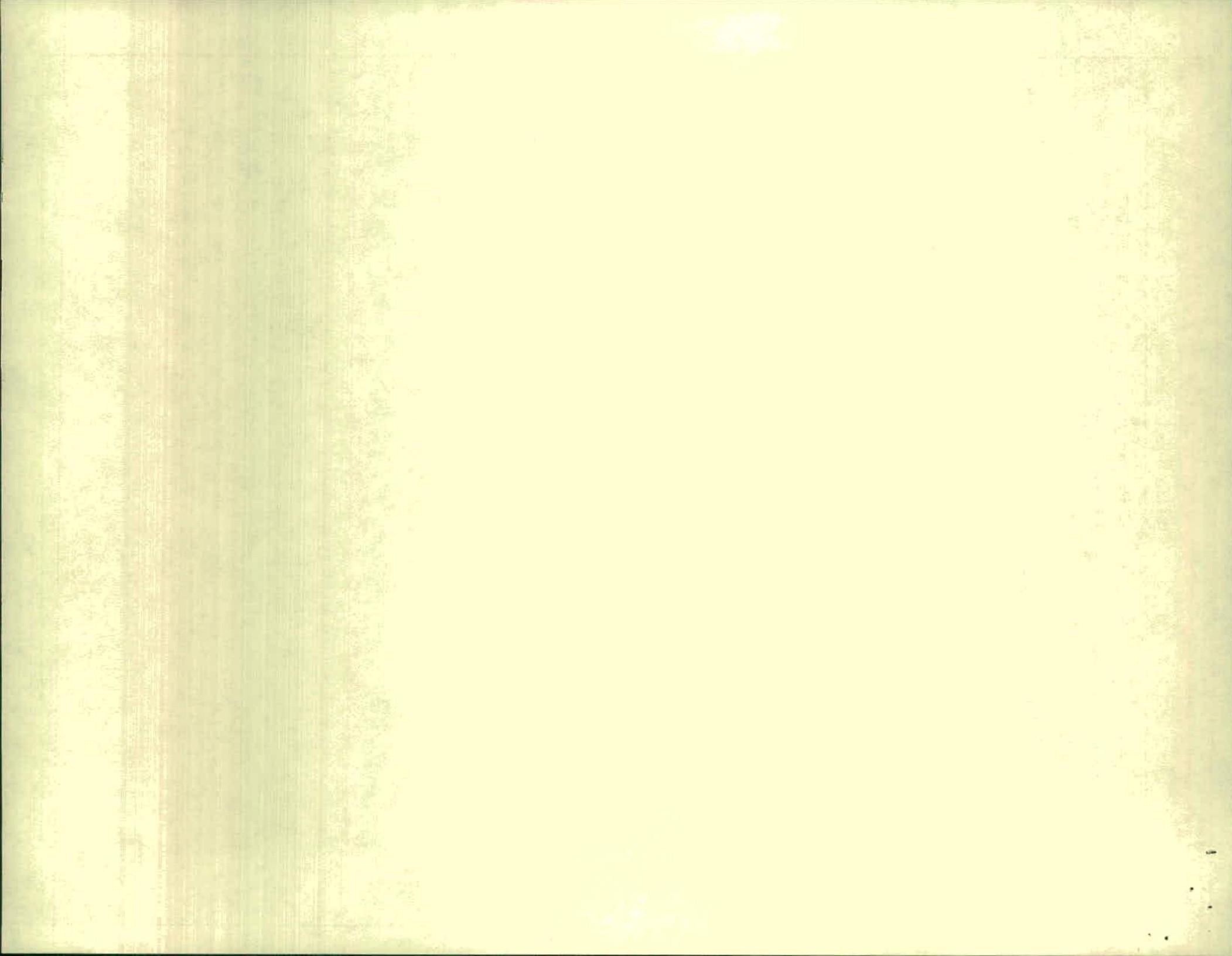
Comment: FINAL INSPECTION/W/O RELEASE

307/01/22

Job Completion



U 07/01/22



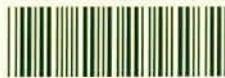
Date: Tuesday, 1/9/2007 4:06:33 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BALL STUD		
Job Number	: 30210					
Estimate Number	: 12583					
P.O. Number	:		Part Number	: D35547		
This Issue	: 1/9/2007	S.O. No. :	Drawing Number	: D3554 REV A		
Prsh Rev.	: NC		Project Number	: N/A		
First Issue	: / /	Type : PURCHASED PARTS	Drawing Revision	: A		
Previous Run	:		Material	:		
Written By	:		Due Date	: 1/16/2007 Qty: 4 Um: Each		
Checked & Approved By	: <i>JG 07.01.09</i>					
Comment	: Est Rev:A New Issue 06-11-13 EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
	Comment: Issue P/O: _____	
	Purchase Part Number: BS104	
	Supplier: LS Technologies	
	Certificate of conformity is required	
2.0	BS104	BALL STUD
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)	
	BALL STUD	
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	
	Receive & Inspect For Transit Damage	
	Ensure certificate of conformity is attached	
4.0	QC6	DIMENSIONAL CHECK
	Comment: DIMENSIONAL CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	
	Identify and Stock	
	Location: _____	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BALL STUD

Job Number: 30210

Part Number: D35547

Job Number:



Seq. #:

Machine Or Operation:

Description :

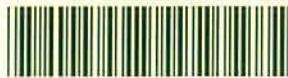
6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

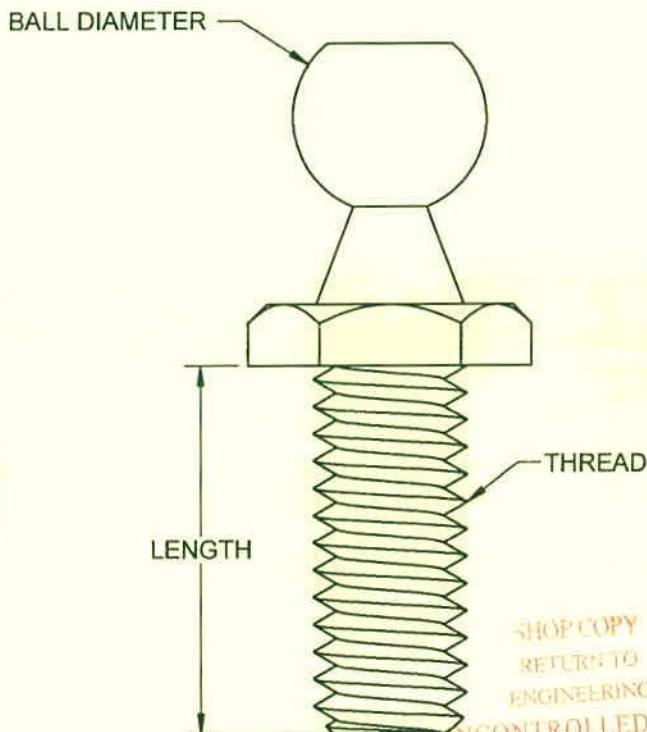
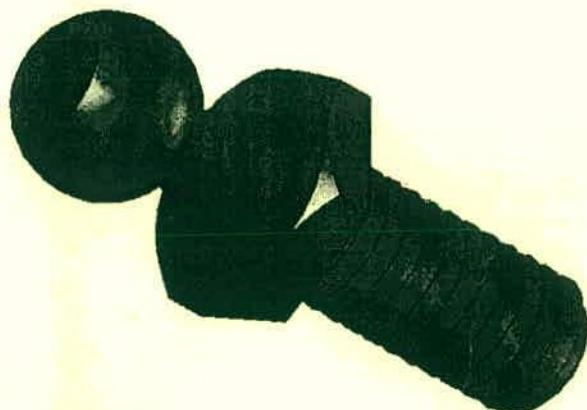
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED CE	APPROVED MM	DRAWING NO. D3554	REV. A	SHEET 1 OF 1
DATE 06.08.28		TITLE BALL STUD	SCALE	NTS
REV A	DATE 06.08.28	DESCRIPTION NEW ISSUE		

SPECIFICATION CONTROL DRAWING



RELEASED
06.10.13 #

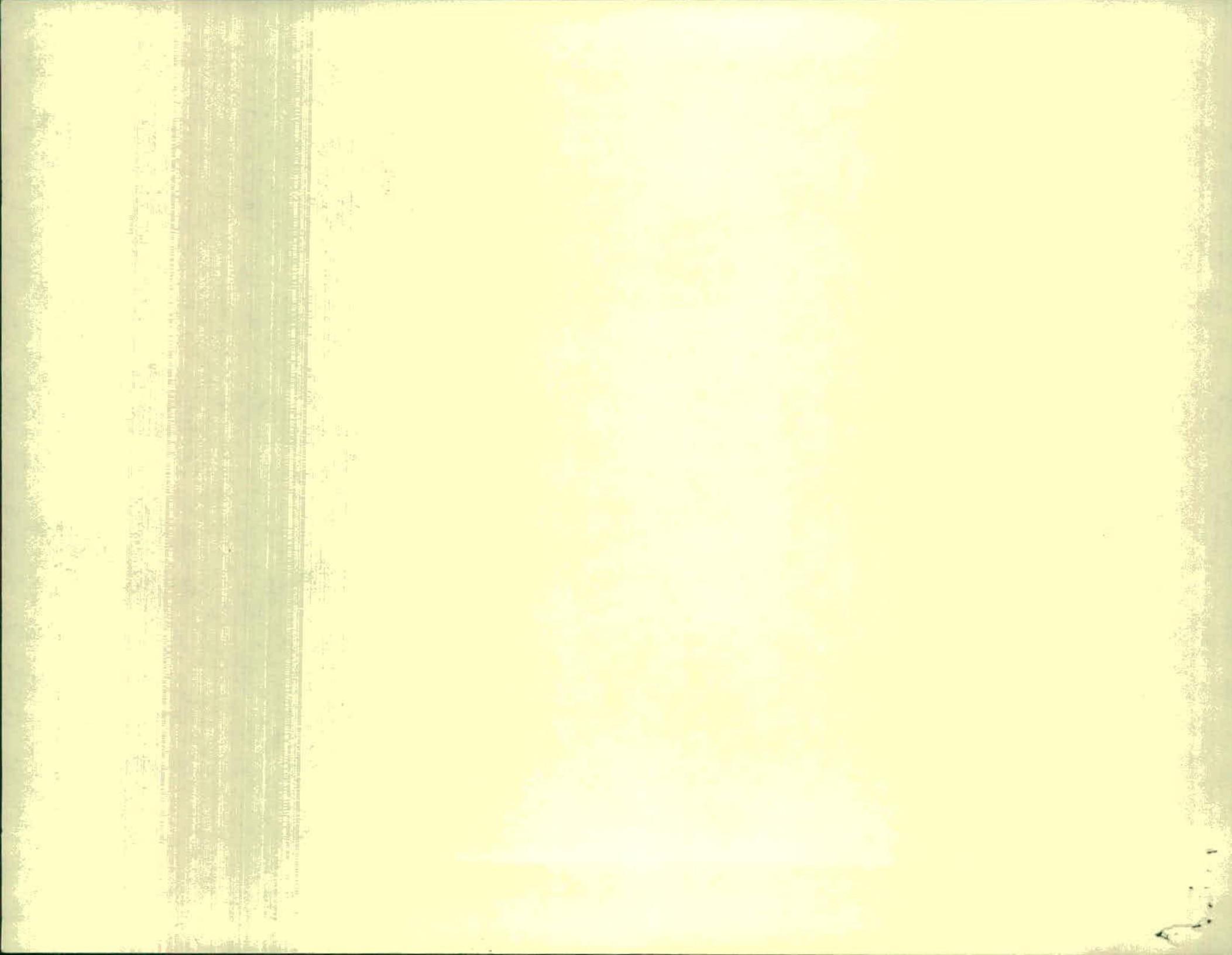
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
D3554-X BALL STUD CUT NOTICE
WORK ORDER
NO. 30210

DART P/N	MATERIAL	BALL DIA	THREAD	LENGTH	POSSIBLE SUPPLIER
D3554-1	304 SS	10 mm	5/16-18 UNC	0.75"	McMASTER-CARR, P/N 9512K98
D3554-3	STEEL	10 mm	5/16-18 UNC	0.5"	McMASTER-CARR, P/N 9512K73
D3554-5	316 SS	10 mm	5/16-18 UNC	0.75"	McMASTER-CARR, P/N 9512K88
D3554-7	STEEL ZINC PLATED	10 mm	5/16-18 UNC	0.75"	LS TECHNOLOGIES, P/N BS104
D3554-9	STEEL ZINC PLATED	10 mm	5/16-18 UNC	1"	LS TECHNOLOGIES, P/N BS106

MS
07/01/19

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P.O. Box 25032, Saskatoon, Saskatchewan, Canada S7K 8B7
Ph: (306) 683-5000 Fax: (306) 683-6403
E-mail: lstech@lstechnologies.ca www.liftsupporttechnologies.com

Certificate of Compliance

This is to certify that the merchandise listed below meets specifications as required by your order.

**BS104 10mm DIA. BALL STUD ZINC PLATED
5/16-18 THREAD, .75" LENGTH**

**This product is ROHS compliant
We certify no mercury was used in the manufacture of this order.**

Order # PO00002857

LS Technologies Inv # 3407

1207/01/19

Yours Truly
L S Technologies Inc Canada

A handwritten signature in black ink, appearing to read "Nolan Fehr". The signature is fluid and cursive, with a large, stylized "N" at the beginning.

Nolan Fehr

